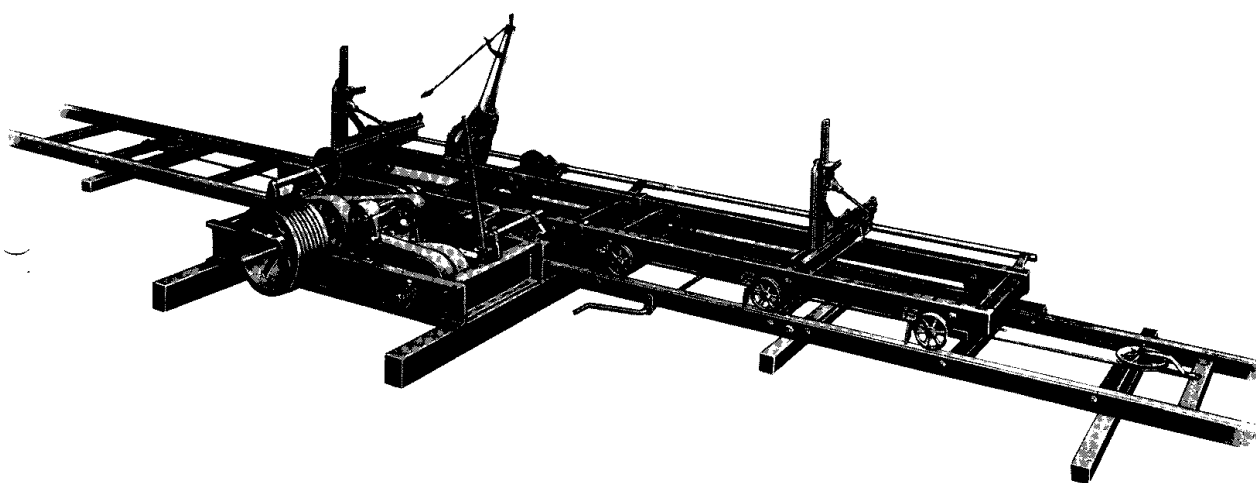


**FRICK TIMBER TIGER
SAWMILLS
SIZES: 00 & 00-H**



SERVICE PARTS LIST
TIMBER TIGER “00” AND “00-H” SAWMILLS

PAGE 2

HOW TO USE PARTS LIST

This Parts List provides identification of Frick Timber Tiger’s “00” and “00-H” Standard Sawmills detail parts by – Part Number, Stock Number, Nomenclature and Illustration.

To determine correct replacement part when part number is unknown, refer to the illustration and locate the part noting the index number. Refer to this index number on the parts list for the part number, stock number and nomenclature of the replacement part to be ordered.

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Sawmill	6
Husk	12
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SERVICE PARTS LIST NO. 1
TIMBER TIGER “00” & “00-H” SAWMILLS
STANDARD SAWMILL

PAGE 3

INDEX NO.	PART NO.	STOCK NO.	NOMENCLATURE	QTY ASSY	QTY. UNIT
1-			Sawmill – 15 ft. “00” & “00-H” – Standard	Ref	
-1		001454	Husk & Mandrel Assy – R.H. (steel) (See Fig. 2 for details)	1	1
-2	Y-1303	070844	Dog Assy – Upper (See Fig. 3 for details)	2	2
-3	Y-5433	071706	Headblock Assy – Cast Ell Non Graduated	2	2
		001466	Headblock Assy – Fabricated Non Graduated	2	2
-6	Y-580	070723	Shaft – Set 15 ft.	1	1
-7	356-C	070283	Coupling – Set Shaft	1	1
			Attaching Parts		
		740224	Screw – Set 5/8” x 1”	2	2
	Y-423	070705	Key	1	1

-8	557-C	070298	Bracket – Set Shaft	2	2
			Attaching Parts		
		540074	Nut – Hex ½”	2	4
		940017	Washer – Lock ½”	2	4
		110240	Bolt – Hex Head ½” x 1-3/4”	2	4

-9	Y-2892	071116	Setworks Package – Model “B” Single Acting (See Fig. 4 for details)	1	1
-10	Y-1549	070855	Cleaner Assy – Wheel	4	4
			Attaching Parts		
		540014	Nut – Hex 5/16”	2	8
		940008	Washer – Lock 5/16”	2	8
		077122	Screw – Machine 5/16” x 1-1/4”	2	8

-11	Y-1166	070798	Sweep – Track	1	4
			Attaching Parts		
		540006	Nut – Hex ¼”	2	8
		940044	Washer – Flat ¼”	2	8
		740175	Screw – Machine ¼” x 1”	2	8

-12	1683-C	081966	Guide – Carriage	2	2
			Attaching Parts		
		540074	Nut – Hex ½”	2	4
		940017	Washer – Lock ½”	2	4
		110243	Bolt – Hex Head ½” x 2”	2	4

-13			Carriage Assy – 15’ (Steel) (See Fig. 5 for details)	1	1
-15		079049	Cable – ½” (foot)	125	125

SERVICE PARTS LIST NO. 1
TIMBER TIGER “00” AND “00-H” SAWMILLS
STANDARD SAWMILLS

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INDEX NO.	PART NO.	STOCK NO.	NOMENCLATURE	QTY. ASSY	QTY. UNIT
			Attaching Parts		
	Y-697	078696	Clamp – Cable	2	2
	Y-7212	078912	Thimble – Rope	2	2

-16	Y-152	070683	Bolt – Eye 5/8” x 15-1/2”	2	2
			Attaching Parts		
		540085	Nut – Hex 5/8”	2	4

-17	Y-6249	071987	Sheave & Bracket Assy – Cable	2	2
			Attaching Parts		
		540074	Nut – Hex 1/2”	3	6
		940051	Washer – Flat 1/2”	3	6
		110266	Bolt – Hex Head 1/2” x 5-1/2”	1	2
		078296	Bolt – Hex Head 1/2” x 7-1/4”	2	4

-18	Y-6246	071984	Sheave Assy – Cable (No Brackets)	1	2
			Attaching Parts		
		540097	Nut – Hex 7/8”	1	2
		940029	Washer – Lock 7/8”	1	2
		071806	Bolt – Sheave	1	2

-19	Y-6122	078823	Ring – Retainer	2	4
-20	Y-6123	078824	Bearing Assy	2	4
-21	Y-6248	071986	Spacer	1	2
-22	1719-C	070627	Sheave	1	2
-23	Y-1907	070894	Plate – Upper	1	2
			Attaching Parts		
		540074	Nut – Hex 1/2”	1	2
		110234	Bolt – Machine 1/2” x 1-1/4”	1	2

-24	Y-1906	070893	Plate – Lower	1	2
-25	Y-2819		Drum, Gear & Shaft Assy (1-9/16” Shaft)	1	1
			Drum, Gear & Shaft Assy (1-15/16” shaft)	1	1
			Attaching Parts		
		540074	Nut – Hex 1/2”	8	8
		940017	Washer – 1/2”	8	8
			Bolt – Hex Head 1/2” x 1-3/4”	6	6
			Bolt – Hex Head 1/2” x 5”	2	2

-26		001568	Bearing – 1-9/16” 4-Bolt Flange	3	3
	299A0785H00	077016	Bearing – 1/15/16” 4-Bolt Flange	3	3
			Attaching Parts		
			????		

SERVICE PARTS LIST NO. 1
TIMBER TIGER “00” & “00-H” SAWMILLS
STANDARD SAWMILL

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INDEX NO.	PART NO.	STOCK NO.	NOMENCLATURE	QTY. ASSY	QTY. UNIT
-27	1143-C	070426	Gear – Drive (1-9/16” Bore) May be bored to 1-15/16 if necessary	1	1
			Attaching Parts		
	W-9903	079036	Key	1	1

-28	707-C	081764	Drum - Cable (1-9/16” Bore)	1	1
	1725-C	070630	Drum – Cable (1-15/16” Bore)	1	1
			Attaching Parts		
	W-9903	079036	Key	1	1

-29	Y-2022	070918	Shaft – Drum (1-9/16”)	1	1
	Y-6302-M	072027-M	Shaft – Drum (1-15/16”)	1	1
-30			Ways – Intermediate	n/a	n/a
-31		001471	Ways - End	2	2
-32		001455	Ways – Center	1	1
-33			Splice Bar Assy	n/a	n/a
-34	Y-588	070727	Track – Guide (Beaded)	3	3
		001620	Track – Guide (Hex)	3	3
-35	Y-2047	070933	Track – Flat (Matches Beaded Guide Track)		
			Track – Flat 7/8” X 1-1/2” (Matches Hex Guide Track)	3	3

SERVICE PARTS LIST NO. 1
TIMBER TIGER "00" AND "00-H" SAWMILLS
STANDARD SAWMILLS

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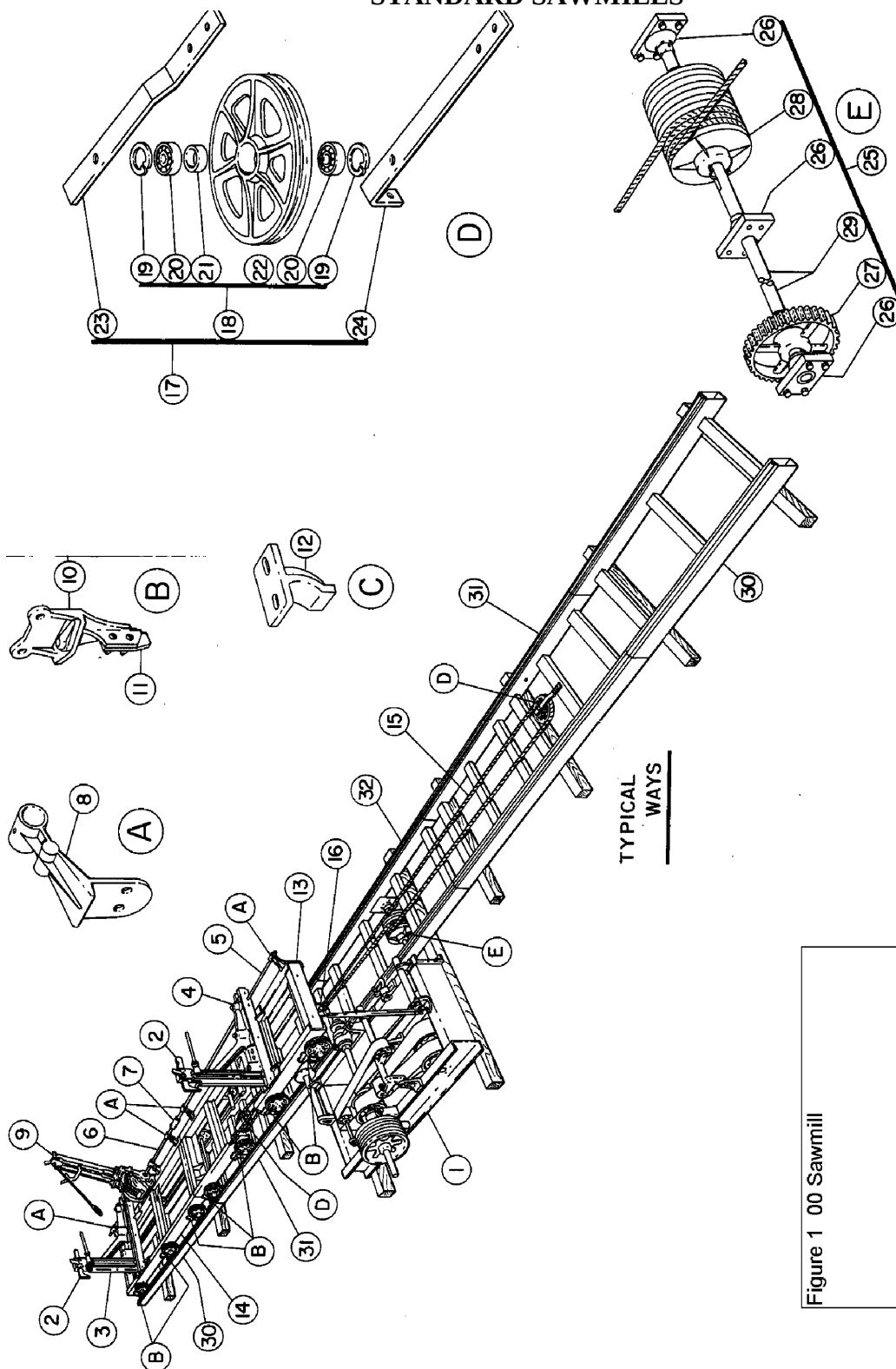


Figure 1 00 Sawmill

SERVICE PARTS LIST NO. 2
TIMBER TIGER “00” & “00-H” SAWMILLS
HUSK & MANDREL ASSEMBLY

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INDEX NO.	PART NO.	STOCK NO.	NOMENCLATURE	QTY ASSY	QTY UNIT
2 -1	Y-4353	071484	Belt – Feed, Cut (standard = 3” x 15’4”)	1	1
-2	Y-4354	071485	Belt – Gig back, Cut (standard = 3” x 8’10”)	1	1
-3	Y-5606	071783	Mandrel – 2-3/16” x 6’ 1-1/2”	1	1
			Attaching Parts		
	90-1/2-C		Collar – Thrust 2-3/16”	1	1

-4	Y-14	070666	Nut – Mandrel – R.H.	1	1
	Y-14-1/2	070667	Nut – Mandrel - L.H.	1	1
-5	1026-C	071372	Collar – 6” Loose	1	1
-6	Y-15	070668	Pin – Lug	2	2
-7	Y-5608		Husk Assy – R.H.	1	1
-8	1145-C	070428	Pulley – Drive – Double	1	1
			Attaching Parts		
			Screw – Set, 5/8” x 1”	2	2

-10	Y-1994	070902	Bearing & Hanger Assy – Mandrel	2	2
	Y-2611	073480	Bearing Case Assy.		
			Attaching Parts		
			Bolt – Hanger, 3/4” x 10-	1	2
			Washer – Lock	1	2
	349-C	081719	Washer (special)	1	2

-11	Y-3320	078728	Fitting – Lubrication	1	2
-12	105B0001H00	072194	Nut Assy – Adjusting	2	4
-13	Y-1992	070901	Washer – Outer	2	4
-14	Y-1991	078706	Washer – Inner	2	4
-15	Y-1989	078705	Bearing Assy – Roller	2	4
-16	Y-1990	070900	Sleeve – Bearing	1	2
-17	1153-C	070433	Case – Bearing	1	2
			Attaching Parts		
	Y-16	070699	Screw – Trunnion	2	4
		540098	Nut – Hex – 7/8”	2	4

-18	1155-C	070434	Hanger – Mandrel Bearing	1	2
-19	1146-C	070429	Bracket – Feed belt adjusting	2	2
			Attaching Parts		
		540074	Nut – Hex 1/2”	2	4
		940017	Washer – Lock 1/2”	2	4
		940051	Washer – Flat 1/2” (top)	1	2
		110243	Bolt – Hex Head 1/2” x 2”	2	4

SERVICE PARTS LIST NO. 2
TIMBER TIGER “00” AND “00-H” SAWMILLS
HUSK & MANDREL ASSEMBLY

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INDEX NO.	PART NO.	STOCK NO.	NOMENCLATURE	QTY ASSY	QTY UNIT
2 -20	1127-C	070418	Pulley – Tightener, feed belt	1	1
-21		001285	Collar 1-1/8” Lock	1	1
			Attaching Parts		
		078372	Screw – Set, 1/2” x 3/4”	1	1

-22	Y-2018	070914	Shaft – Feed Belt Tightener	1	1
			Attaching Parts		
		078372	Screw – Set 1/2” x 3/4”	2	2

-23	Y-2017	070913	Spreader & Roll Assy	1	1
-24	Y-1988	070899	Stand Assy – Slab Roll, outside	2	2
			Attaching Parts		
		540073	Nut – Hex 1/2”	1	2
		940017	Washer – Lock 1/2”	1	2
		940051	Washer – Flat 1/2”	1	2
		110240	Bolt – Hex Head 1/2” x 1-3/4”	1	2

-25	Y-1987	070898	Keeper – Spreader & Roll	1	2
			Attaching Parts		
			Nut – Hex 5/16”	2	4
		740125	Screw – Flat Head 5/16” x 1”	2	4

-26	1149-C	081849	Stand – Slab Roll – Outside	1	2
-27	1148-C	081848	Stand – Slab Roll – Inside	1	1
			Attaching Parts		
		540074	Nut – Hex 1/2”	1	1
		940017	Washer – Lock 1/2”	1	1
		940051	Washer – Flat 1/2”	1	1
		110240	Bolt – Hex Head 1/2” x 1-3/4”	1	1

-28	Y-2016	070912	Roll – Slab	1	1
-29	Y-6626	072068	Guide Assy – Saw	1	1
			Attaching Parts		
		540074	Nut – Hex 1/2”	2	2
		940017	Washer – Lock 1/2”	2	2
		940051	Washer – Flat 1/2”	2	2
		110240	Bolt – Hex Head 1/2” x 1-3/4”	2	2

-30	1062-C	070391	Handwheel	1	1
			Attaching Parts		
	Y-6625	078831	Pin – Roll	1	1

SERVICE PARTS LIST NO. 2
TIMBER TIGER “00” & “00-H” SAWMILLS
HUSK & MANDREL ASSEMBLY

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INDEX NO.	PART NO.	STOCK NO.	NOMENCLATURE	QTY. ASSY	QTY UNIT	

2	-31	Y-6620	078830	Ring – Retainer	2	2
	-32	Y-6623	072066	Screw – Adjusting	1	1
	-33	Y-660	078695	Block – Guide	2	2
	-34	1745-C	070637	Plug – Threaded	2	2
			Attaching Parts			
			740208	Screw – Set 3/8” x 3/4”	1	2
		Y-6624	072067	Plug – Brass	1	2

	-35	1744-C	070636	Arm	1	1
			Attaching Parts			
			740224	Screw – Set 5/8” x 1”	1	1
		Y-6628	072069	Plug – Brass	1	1

	-36	1743-C	070635	Base	1	1
	-37	Y-2085	070947	Lever Assy – Belt Tightener – R.H.	1	1
		Y-2395	070997	Lever Assy – Belt Tightener – L.H.	1	1
	-38	Y-1962	070896	Lever – Operating	1	1
			Attaching Parts			
			540020	Nut – Hex 1/2”	2	2
			940014	Washer – Flat 1/2”	2	2
			110203	Bolt – Carriage 1/2” x 2-1/2”	2	2

	-39	Y-1896	070892	Pin	1	1
			Attaching Parts			
			540088	Nut – Hex 5/8”	1	1

	-40	1137-C	070422	End – Operating Lever	1	1
	-41	Y-2014	070910	Pin	1	1
			Attaching Parts			
			740214	Screw – Set 1/2” x 1”	1	1

	-42	1142-C	070425	Stand – Slab Roll – Inside	1	1
			Attaching Parts			
			540074	Nut – Hex 1/2”	2	2
			940017	Washer – Lock 1/2”	2	2
			940051	Bolt – Hex Head 1/2” x 1-3/4”	2	2

	-43	Y-2258	070978	Rod Assy – Connecting	1	1
			Attaching Parts			
			600018	Pin – Cotter 3/16” x 1-1/4”	2	2

SERVICE PARTS LIST NO. 2
TIMBER TIGER “00” AND “00-H” SAWMILLS
HUSK & MANDREL ASSEMBLY

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INDEX NO.	PART NO.	STOCK NO.	NOMENCLATURE	QTY. ASSY	QTY. UNIT	

2	-44	1147-C	070430	End – Connecting Rod	2	2
	-45		540088	Nut – Hex 5/8”	2	2
	-46	Y-2257		Rod - Connecting	1	1
	-47	Y-2310	001604	Tightener Assy – Belt R.H.	1	1
				Tightener Assy – Belt L.H.	1	1
	-48	Y-3320	078728	Fitting – Lubrication	2	2
	-49	Y-2009	070907	Shaft – Pulley	2	2
			Attaching Parts			
			078372	Screw – Set ½” x ¾”	1	2

	-50	1127-C	070418	Pulley – Belt	2	2
	-51		540064	Nut - Wing ½”	1	1
	-52		940051	Washer – Flat ½”	1	1
	-53		110202	Bolt – Carriage ½” x 2”	1	1
	-54	Y-2264	001606	Shaft – Pulley Yoke	1	1
			Attaching Parts			
				Screw – Set ½” x 1”	1	1

	-55	1178-C	001603	Yoke – Pulley	1	1
	-56	Y-2239	070973	Pin – Connecting Rod	1	1
			Attaching Parts			
			078372	Screw – Set ½” x ¾”	1	1

	-57	Y-2263	001605	Pin – Tightener Frame	2	2
			Attaching Parts			
			078372	Screw – Set ½” x ¾”	1	2

	-58	1171-C	001602	Frame – Belt Tightener	1	1
	-59	1177-C	070444	Stand – Belt Tightener	2	2
			Attaching Parts			
			540074	Nut – Hex ½”	1	2
			940017	Washer – Lock ½”	1	2
			110240	Bolt – Hex Head ½” x 1-3/4”	1	2

	-60	Y-2540	071017	Shield – Gear	1	1
			Attaching Parts			
			540018	Nut – Hex 3/8”	2	2
			940012	Washer – Lock 3/8”	2	2
				Bolt – Hex Head 3/8” x 1-1/4”	2	2

	-61	Y-2082		Shaft & Pinion Assy	1	1

SERVICE PARTS LIST NO. 2
TIMBER TIGER “00” & “00-H” SAWMILLS
HUSK & MANDREL ASSEMBLY

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INDEX NO.	PART NO.	STOCK NO.	NOMENCLATURE	QTY. ASSY	QTY. UNIT
2 -62	1150-C	070431	Pinion	1	1
			Attaching Parts		
	Y-371	078693	Key – 3/8” x 3/8” x 3-1/2”	1	1

-63	Y-2013	070909	Shaft – Feed	1	1
-64	1152-C	070432	Pulley – Double	1	1
			Attaching Parts		
		740226	Screw – Set 5/8” x 1-1/2”	2	2
	Y-8905	075714	Key – 3/8” x 3/8” x 6”	1	1

-65		001715	Bearing Assy – Feed Shaft	2	2
			Attaching Parts		
			Nut – Hex 7/16”	4	8
			Washer – Lock 7/16”	4	8
			Bolt – Hex Head 7/16” x 2”	4	8

-66	107B0006H00		Bracket Assy	1	1
-67	Y-2012		Keeper – Belt	1	1
			Attaching Parts		
			Nut – Hex 3/8”	2	2
			Washer – Lock 3/8”	2	2
			Bolt – Carriage 3/8” x 1-1/4”	2	2

-68	Y-2741	071054	Spring – Reinforcing	1	1
			Attaching Parts		
		540018	Nut – Hex 3/8”	2	2
		940012	Washer – Lock 3/8”	2	2
		940048	Washer – Flat 3/8”	2	2
			Bolt – Hex Head 3/8” x 1-1/4”	2	2

-69	Y-2740	071053	Spring	1	1
-70		001453	Frame – Husk	1	1

SERVICE PARTS LIST NO. 2
TIMBER TIGER "00" AND "00-H" SAWMILLS
HUSK & MANDREL ASSEMBLY

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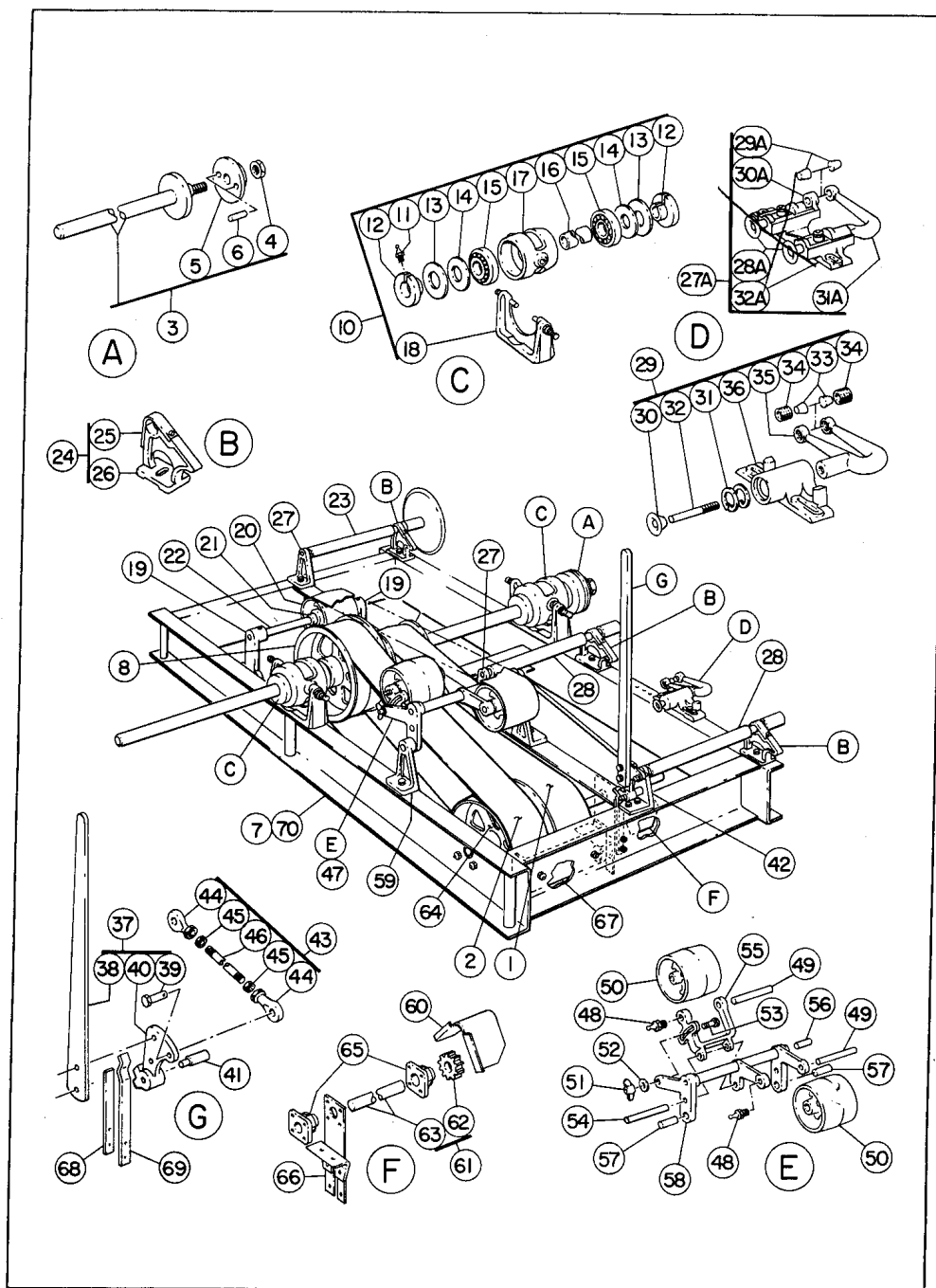


FIGURE 2 - HUSK ASSEMBLY

SERVICE PARTS LIST NO. 3
TIMBER TIGER “00” & “00-H” SAWMILLS
UPPER DOG & HEADBLOCK ASSEMBLIES

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INDEX NO.	PART NO.	STOCK NO.	NOMENCLATURE	QTY. ASSY	QTY. UNIT
3-	Y-1303	070844	Dog Assy – Upper	Ref	
-1	678-C	070319	Pawl	1	1
			Attaching Parts		
	Y-310	070700	Pin	1	1

-2	Y-213	078691	Spring	1	1
-3	Y-211	070696	Dog – Upper	1	1
-4	Y-1299	070843	Handle Assy	1	1
			Attaching Parts		
		600011	Pin – Cotter 1/8” x 1”	2	2
	Y-216	070698	Pin – Crosshead	1	1

-5	1061-C	070390	Head – Lever	1	1
-6	Y-1298	078698	Spring	1	1
-7	Y-1297	077394	Lever	1	1
-8	224-C	070280	Pinion	1	1
-9	712-C	070322	Crosshead	1	1
	Y-2810	073125	Cast Head Block Assy – Graduated R.H.	Ref	
	Y-2811		Cast Head Block Assy – Graduated L.H.	Ref	
	Y-2809	073124	Cast Head Block Assy – Non Graduated	Ref	
		001466	Fabricated Headblock Assy – Non Graduated	Ref	
	110A0018G01	071578	Rack Assy – Upper Dog (Use on Cast Ell)	1	1
	110A0018G02	079909	Rack Assy – Upper Dog (Use on Fabricated Ell)	1	1
-10	711-C	070321	Rack – Upper Dog	1	1
			Attaching Parts		
		540083	Nut – Hex 9/16”-12 N.C.	2	2
	Y-217	079806	Bolt – Dog Rack (Use on Cast Ell)	2	2
			Bolt – Dog Rack – 9/16”-12 x 1-1/4” (Use on Fabricated Ells)	2	2

-11	Y-2933	073137	Rack Assy (Use on Cast Ell)		
			Attaching Parts		
		540074	Nut – Hex 1/2”-13	3	3
		940051	Washer – Flat 1/2”	3	3
	V-4469	060154	Stud – End 1/2” x 3-1/8”	1	1
	V-4502	060159	Stud – Center 1/2” x 4-5/8”	1	1

SERVICE PARTS LIST NO. 3
TIMBER TIGER “00” & “00-H” SAWMILLS
UPPER DOG & HEADBLOCK ASSEMBLIES

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INDEX NO.	PART NO.	STOCK NO.	NOMENCLATURE	QTY. ASSY	QTY UNIT
3-	060160	V-4503	Stud – End 1/2” x 4-1/8”	1	1

-11A		071121A	Rack Assy (Use on Fabricated Ell)	1	1
			Attaching Parts		
		540074	Nut – Hex 1/2”-13	3	3
		940051	Washer – Flat 1/2”	3	3
	V-4481	V-4481	Stud – 1/2” x 5-1/4”	3	3

-12	Y-2938	071121	Rack – Ell	1	1
-13	Y-2317	077115	Eye bolt – Ell adjusting	1	1
			Attaching Parts		
		540085	Nut – Hex 5/8”-11	1	1
		540088	Nut – Jamb 5/8”-11	1	1

-14	1144-C	070427	Pointer (On Cast Ell)	1	1
			Attaching Parts		
		540074	Nut – Hex 1/2”-13	1	1
		940051	Washer – Flat 1/2”	1	1
		940055	Washer – Flat 5/8”	1	1
-14A	109B0063G00	071882	Pointer (On Fabricated Ell)	1	1
			Attaching Parts		
		110076	Screw – Cap 1/4”-20 x 3/4”	2	2
		540006	Nut – Hex 1/4”-20	2	2
		940006	Washer – Lock 1/4”	2	2
		940044	Washer – Flat 1/4”	2	2

-15	1156-C	070435	Ell – Cast	1	1
-15A		001464	Ell – Fabricated	1	1
-15B		001465	Wear Plate - Base	1	1
			Attaching Parts		
			Nut – Lock 5/16”	3	3
			Screw – FHMS 5/16-18x1-1/8”	3	3

-15C	109B0097H00	079910	Wear Plate – Front	1	1
			Attaching Parts		
		077243	Screw FHSCS 5/16-18x3/4”	4	4
		940008	Washer – Lock 5/16”	4	4
		540014	Nut – Hex 5/16”-18	4	4

-16		740216	Screw – Set 1/2” x 1-1/2”	1	1
			Attaching Parts		
		540077	Nut – Hex Jamb 1/2-13	1	1

SERVICE PARTS LIST NO. 3
TIMBER TIGER “00” & “00-H” SAWMILLS
UPPER DOG & HEADBLOCK ASSEMBLIES

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INDEX NO.	PART NO.	STOCK NO.	NOMENCLATURE	QTY ASSY	QTY UNIT
-17	1216-C	070458	Bearing – Set Shaft	1	1
			Attaching Parts		
		540085	Nut – Hex 5/8”-11	2	2

-18	Y-4636	071517	Pinion Assy	1	1
	Y-3694	078738	Pinion – Set Shaft	1	1
			Attaching Parts		
		740133	Screw – Machine 3/8-16 x 3/4”	1	1
	Y-5432	071705	Key	1	1

-19	1209-C	300008	Scale	1	1
			Attaching Parts		
		740133	Screw – Machine 3/8”-16 x 3/4”	6	6

-20	Y-2764	071057	Headblock Base	1	1
			Attaching Parts		
		740232	Screw – Sq. Head Set 3/8”-16x2”	2	2
		077998	Nut – Jamb 3/8”-16	4	4

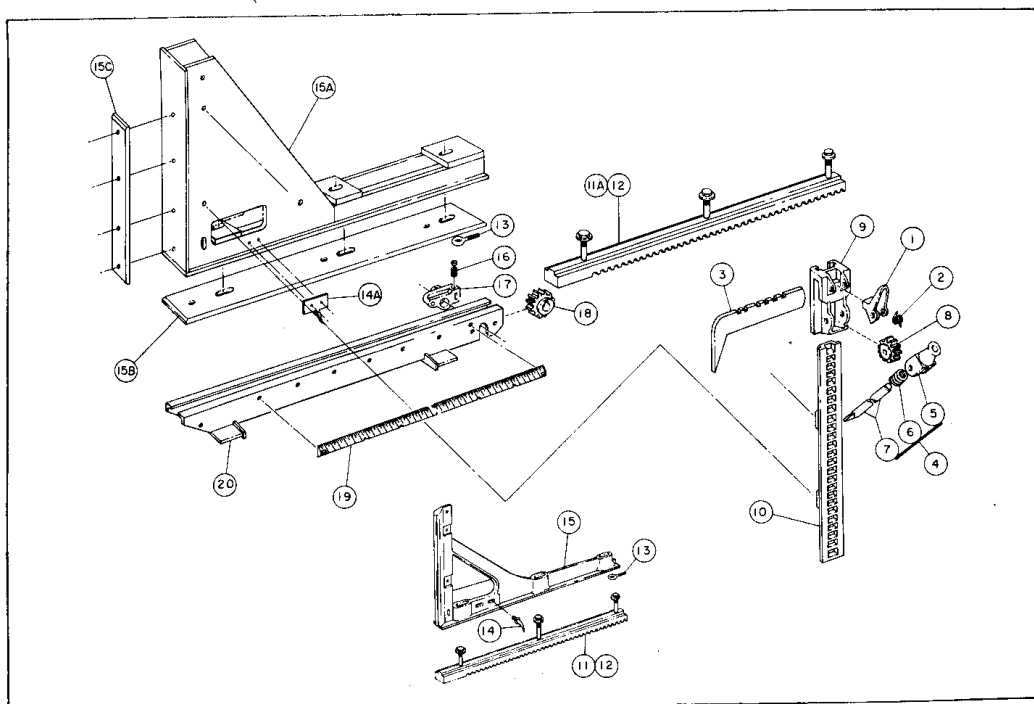


FIGURE 3 – UPPER DOG AND HEADBLOCK ASSEMBLIES

SERVICE PARTS LIST NO. 3B
TIMBER TIGER “00” & “00-H” SAWMILLS
TAPER ASSEMBLY

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INDEX NO.	PART NO.	STOCK NO.	NOMENCLATURE	QTY. ASSY	QTY. UNIT
3B-	Y-5215	071681	Taper Assy – Manual	Ref	
			Attaching Parts		
		540088	Nut – 5/8” Hex	3	3
	Y-5169	071669	Spacer	3	3
	Y-5172	071671	Bolt – 1-1/16” x 3-7/8”	1	1
	Y-5168	071668	Bolt – 1-1/16” x 4-3/8”	2	2

-1	Y-6602	072053	Blade Assy- Parallel	1	1
			Attaching Parts		
		60018	Pin – Cotter 3/16” x 1-1/4”	2	2
	Y-598	078694	Washer – 3/16” Flat	2	2

-2	Y-115	070679	Link – Top	1	1
-3	Y-5170	071670	Link – Connecting	1	1
			Attaching Parts		
		600003	Pin – Cotter 3/32” x 1/2”	2	2

-4	Y-5171	078779	Grip – Lever	1	1
-5	584-C	070303	Case – Pawl	1	1
			Attaching Parts		
		540014	Nut – 5/16” Hex	2	2
		740130	Screw – Machine 5/16” x 2”	2	2

-6	585-C	070304	Pawl – Lever	1	1
-7	Y-111	078688	Spring – Lever Pawl	1	1
-8	Y-5167	071667	Lever – Setting	1	1
-9	533-C	070295	Quadrant	1	1

SERVICE PARTS LIST NO. 3B
TIMBER TIGER "00" & "00-H" SAWMILLS
TAPER ASSEMBLY

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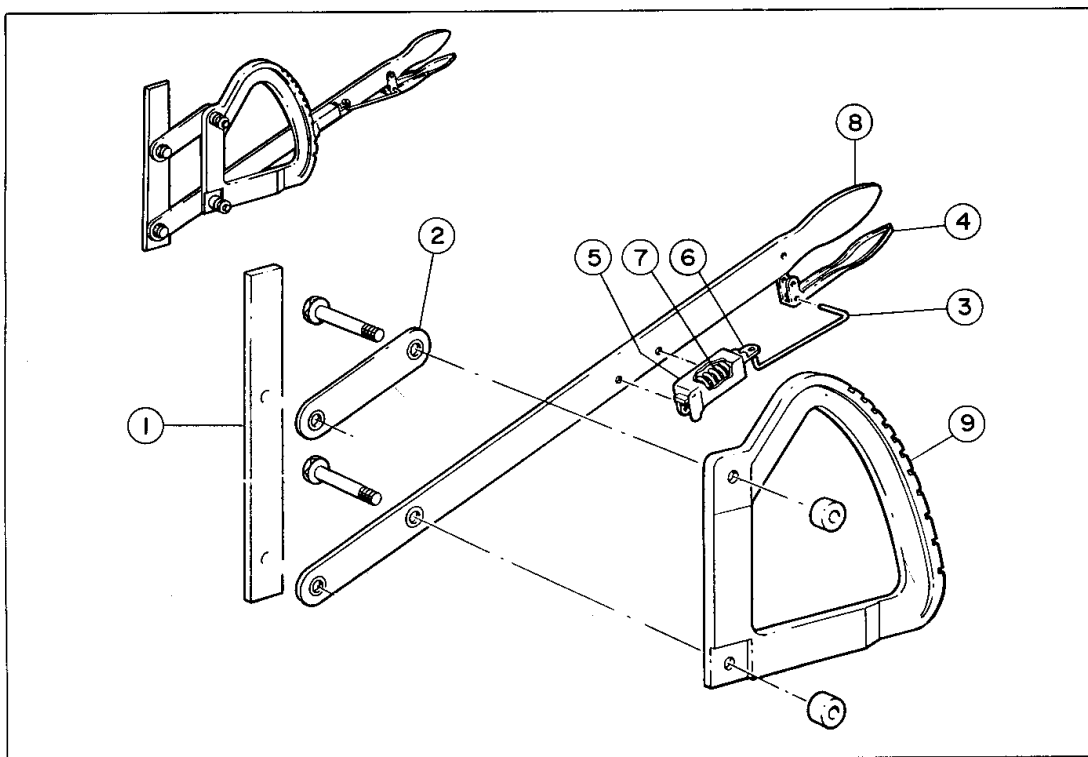


FIGURE 3B – TAPER ASSEMBLY

SERVICE PARTS LIST NO. 4
TIMBER TIGER “00” & “00-H” SAWMILLS
MODEL “B” SETWORKS

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INDEX NO.	PART NO.	STOCK NO.	NOMENCLATURE	QTY. ASSY	QTY UNIT
4-	Y-2892	071116	Setworks Assy – Model “B”	Ref	
-1	Y-122	070680	Rod Assy – Reach	1	1
			Attaching Parts		
			Screw – Set 3/8” x 1”	1	1

-2	Y-2891		Setworks Package – Model “B”	1	1
-3	634-C	070314	Beam – Shifter	1	1
-4	460-C	070289	Rest – Reach Rod	1	1
			Attaching Parts		
		540018	Nut – Hex 3/8”	1	1
		110123	Bolt – Machine 3/8” x 1-1/2”	1	1

-5	Y-185	070690	Rod – Lifter	2	2
			Attaching Parts		
		740205	Screw – Set 5/16” x 3/4”	1	2

-6	Y-183	070689	Lever Assy – Set	1	1
			Attaching Parts		
		540074	Nut – Hex 1/2”	2	2
		110247	Bolt – Machine 1/2” x 2-1/2”	1	1
		110252	Bolt – Machine 1/2” x 3”	1	1

-7	Y-1271	070839	Leaves – Adjusting	3	3
			Attaching Parts		
		600011	Pin – Cotter 1/8” x 1”	1	1
	Y-1272	070840	Pin	1	1

-8	Y-1273	070841	Pin – Set – Short Head	1	1
-9	Y-186	070691	Pin – Set – Long Head	1	1
-10	Y-192	070695	Trunion – Retaining Pawl Trip Lever	1	1
-11	1223-C	070464	Arch – Set	1	1
			Attaching Parts		
		110234	Screw – Cap 1/2” x 1-1/4”	3	3

-12	1103-C	070411	Pawl – Retaining	1	1
			Attaching Parts		
		600018	Pin – Cotter 3/16” x 1-1/4”	1	1

-13	1102-C	070410	Pawl	1	1
-14	1101-C	070409	Pawl	1	1
-15	627-C	070312	Pawl	1	1
-16	Y-187	070692	Shaft – Pawl	1	1

SERVICE PARTS LIST NO. 4
TIMBER TIGER “00” & “00-H” SAWMILLS
MODEL “B” SETWORKS

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INDEX NO.	PART NO.	STOCK NO.	NOMENCLATURE	QTY. ASSY	QTY. UNIT
4			Attaching Parts		
		740207	Screw – Set 3/8” x 5/8”	1	1

-17	620-C	070309	Pawl – Set Rack	1	1
			Attaching Parts		
		600018	Pin – Cotter 3/16” x 1-1/4”	1	1

-18	621-C	070310	Link – Pawl	1	1
			Attaching Parts		
	Y-2237	070971	Pin – 3/16” x 1”	1	1

-19	Y-188	070693	Trunnion – Arch Set Pawl	1	1
			Attaching Parts		
		540092	Nut – Hex 3/4”	1	1

-20	Y-1269	070837	Shaft – Pawl Receder	1	1
			Attaching Parts		
		740207	Screw - Set 3/8” x 5/8”	1	1

-21	Y-1267	070835	Keeper – Set Pawl Lifter	1	1
			Attaching Parts		
		110091	Screw – Cap 5/16” x 3/4”	2	2

-22	1050-C	070383	Lifter – Set Pawl	1	1
-23	621-C	070310	Link – Pawl	4	4
			Attaching Parts		
	Y-2238	070972	Pin	1	4

-24	1056-C	070389	Pawl – Set, Side, Short	1	1
-25	1053-C	070386	Pawl – Set, Center, Long	1	1
-26	1055-C	070388	Pawl – Set, Center, Short	1	1
-27	1054-C	070387	Pawl – Set, Side, Long	1	1
-28	1225-C	070466	Prong – Set Lever, Arch Side	1	1
-29	Y-191	070694	Stop	1	1
			Attaching Parts		
		540085	Nut – Hex 5/8”	1	1

-30	1044-C	070381	Wheel – Ratchet, Set	1	1
			Attaching Parts		
	Y-3734	078740	Key	1	1

-31	Y-1268	070386	Keeper	1	1

SERVICE PARTS LIST NO. 4
TIMBER TIGER “00” & “00-H” SAWMILLS
MODEL “B” SETWORKS

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INDEX NO.	PART NO.	STOCK NO.	NOMENCLATURE	QTY. ASSY	QTY. UNIT
4-			Attaching Parts		
		110091	Screw – Cap 5/16” x 3/4”	2	2

-32	1051-C	070384	Lifter – Pawl Receder	1	1
-33	621-C	070310	Link – Pawl	1	1
			Attaching Parts		
	Y-2237	070971	Pin – 3/16” x 1”	1	1

-34	625-C	070311	Pawl – Receder	1	1
-35	1224-C	070465	Prong – Set Lever, Receder Side	1	1
-36	Y-125	070681	Latch – Set Lever	1	1
-37	Y-126	078689	Spring – Set Lever Catch	1	1
-38	631-C	070313	Keeper	1	1
			Attaching Parts		
		110091	Bolt – Machine 3/16” x 3/4”	1	1

-39	1226-C	070467	Bracket – Set Arch Receder	1	1
			Attaching Parts		
		110234	Screw – Cap 1/2” x 1-1/4”	3	3

-40	Y-1270	070838	Shaft – Receder Intermediate Pinion	1	1
			Attaching Parts		
		740214	Screw – Set 1/2” x 1”	1	1

-41	1041-C	070378	Pinion – Receder Intermediate	1	1
-42	1042-C	070379	Pinion – Receder	1	1
-43	1043-C	070380	Wheel – Ratchet	1	1
			Attaching Parts		
	Y-3734	078740	Key	1	1

-44	1052-C	070385	Lever – Retaining Pawl Trip	1	1
			Attaching Parts		
		540088	Nut – Hex 5/8”	1	1
		110296	Bolt – Machine 5/8” x 2”	1	1

-45	1049-C	070382	Bracket – Carriage Rail	1	1

SERVICE PARTS LIST NO. 4
TIMBER TIGER "00" & "00-H" SAWMILLS
MODEL "B" SETWORKS

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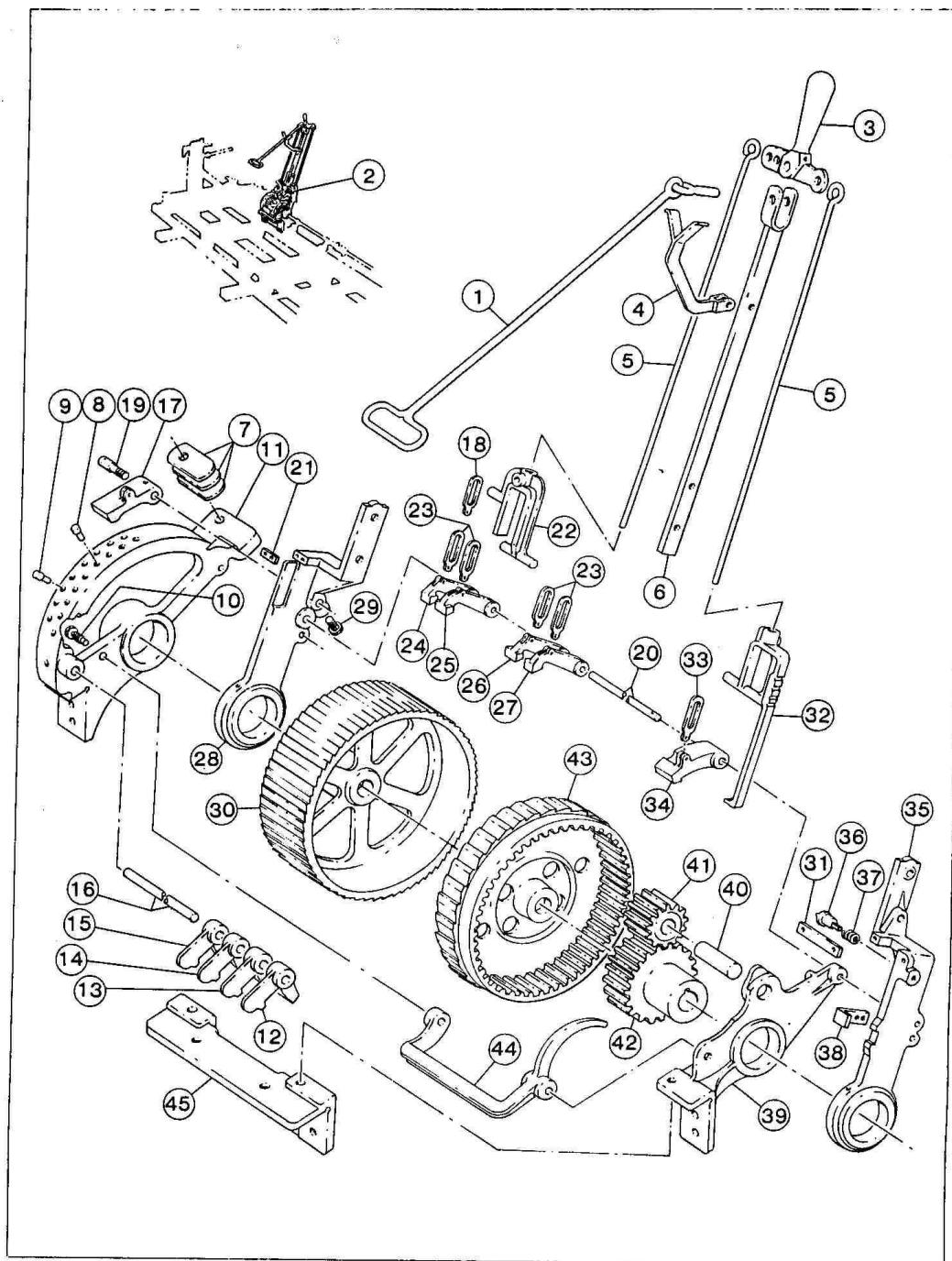


FIGURE 4 - MODEL "B" SETWORKS ASSEMBLY

SERVICE PARTS LIST NO. 5
TIMBER TIGER “00” & “00-H” SAWMILLS
CARRIAGE ASSEMBLY

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INDEX NO.	PART NO.	STOCK NO.	NOMENCLATURE	QTY. ASSY	QTY. UNIT
5-	Y-5545		Carriage Assy – 15'	Ref	
-1	Y-5564	071762	Axle, Wheel & Bracket Assy 00	4	4
		001470	Axle, Wheel & Bracket Assy 00-H (Hex)	4	4
			Attaching Parts		
		540074	Nut – Hex ½”	4	16
		940017	Washer – Lock ½”	4	16
		940651	Washer – Flat ½”	4	16
		110240	Bolt – Hex Head ½” x 1-3/4”	4	16

-2	Y-3320	078728	Fitting – Lubrication	2	8
-3	W-16771	079041	Cap – Hub	2	8
-4		600013	Pin – Cotter 1/8” x 1-1/2”	2	8
-5		078520	Nut – Castle ¾”	2	8
-6	Y-4717	078763	Washer – Thrust	2	8
-7	Y-4159	078750	Bearing Assy *	2	8
-8	1685-C	070605	Wheel – Flat	1	4
-9	1684-C	070604	Wheel – Groove (for beaded track)	1	4
	1684-C	070604- H	Wheel – Hex (for hex track)	1	4
-10	Y-4160	078751	Retainer – Grease	2	8
-11	1573-C	070563	Bracket – Axle	2	8
-12	Y-5563	071761	Axle	1	4
			Attaching Parts		
		740225	Screw – Set 5/8” x 1-1/4”	2	16
		540088	Nut – Jamb 5/8”	2	16

-13		001456	Frame Assy – 15 ft. (steel)	1	1

*For old-style press on wheels (casting #s 1158-C & 1159-C) use bearing #001141 Y-2422.

SERVICE PARTS LIST NO. 5
TIMBER TIGER 00 & 00-H SAWMILLS
CARRIAGE ASSEMBLY

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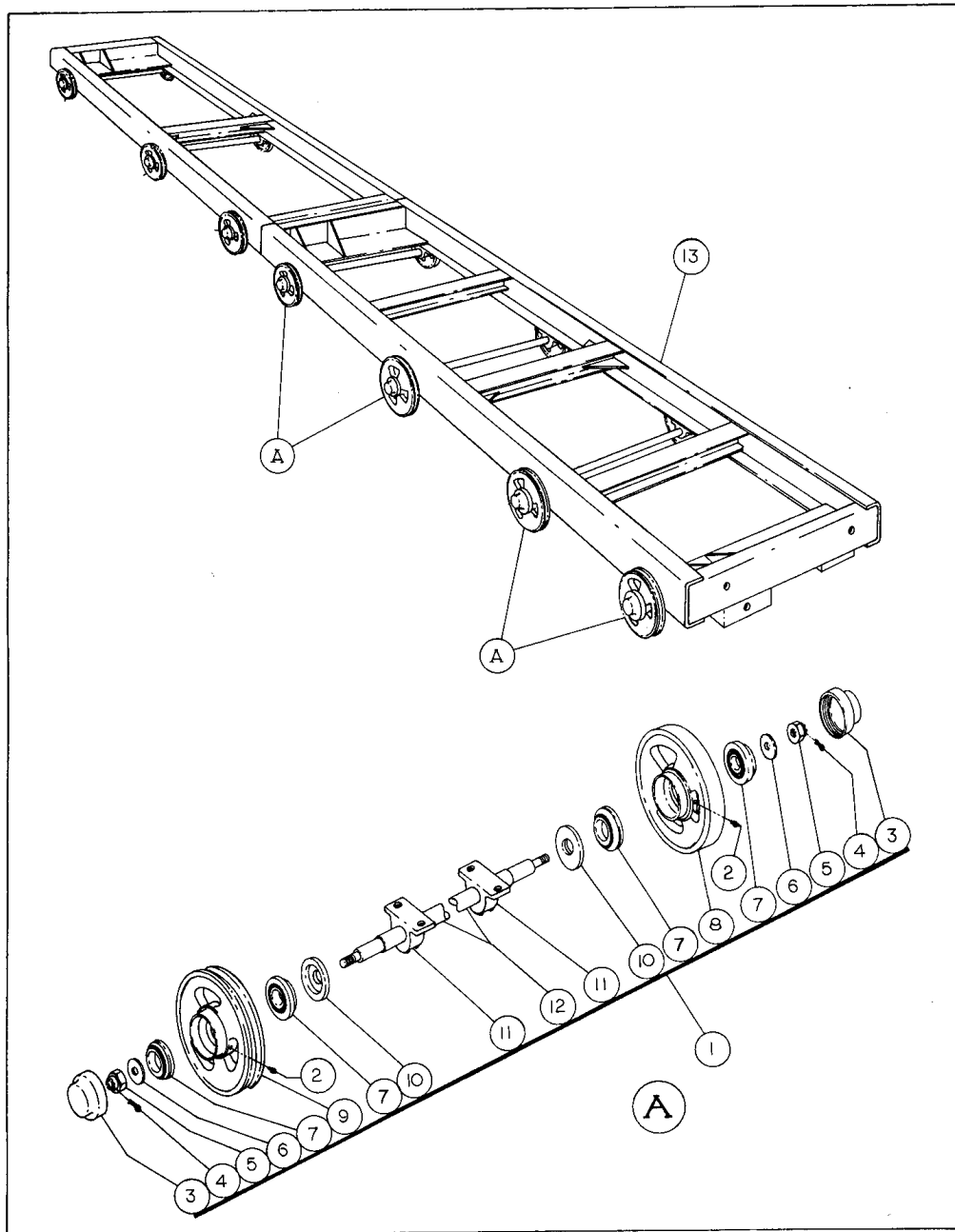


FIGURE 5 - CARRIAGE ASSEMBLY